



TCCR2M048-E | DATASHEET

Bi-telecentric CORE lens for 1" detectors, magnification 0.268x, M42x1 FD 16 mount



KEY ADVANTAGES

Excellent optical performances

TC2MHR CORE bi-telecentric lenses deliver excellent optical performances as other comparable Opto Engineering® bi-telecentric lenses.

Extremely compact

TC2MHR CORE lenses are up to 70% smaller than other telecentric lenses on the market.

Designed for flexibility and smart integration

TC2MHR CORE lenses integrate a camera phase adjustment and can be mounted on multiple sides with or without clamps, allowing you to cut the costs.

Save your money

Systems integrating TC2MHR CORE lenses take much less space, resulting in lower manufacturing, shipping and storage costs.

Boost your sales

A smaller vision system or measurement machine is the solution preferred by the industry.

TC2MHR CORE series are ultra compact telecentric lenses tailored for high-resolution sensors up to 1".



SPECIFICATIONS

Optical specifications

Magnification		0.268
Image shape dimension ¹	(\varnothing , x mm)	$\varnothing=16.1$, x=13.9
Max sensor size		1"
Working distance ²	(mm)	133.4
wf/N ³		16
Telecentricity typical (max) ⁴	(°)	<0.08 (0.10)
Distortion typical (max) ⁵	(%)	<0.08 (0.10)
Field depth ⁶	(mm)	11.5
Resolution (max) ⁷	(μ m)	38

Mechanical specifications

Mount		M42x1 FD 16
Phase adjustment ⁸		Yes
A ⁹	(mm)	76.9
B ⁹	(mm)	111.8
C ⁹	(mm)	164.6
Mass	(g)	1283

FIELD OF VIEW

Sensors	(mm x mm)
2/3" (8.50 x 7.09 mm)	31.72 x 26.46
1/1.2" (11.35 x 7.13 mm)	42.35 x 26.60
1" (14.19 x 7.51 mm)	52.95 x 28.02

¹ Indicates the dimensions and shape of image, where " \varnothing =" stands for diameter and "x=" indicates the nominal image height and width

² Working distance: distance between the front end of the mechanics and the object. Set this distance within $\pm 3\%$ of the nominal value for maximum resolution and minimum distortion.

³ working f/N: the real f/N of a lens in operating conditions.

⁴ Maximum angle between chief rays and optical axis on the object side. Typical (average production) values and maximum (guaranteed) values are listed.

⁵ Percent deviation of the real image compared to an ideal, undistorted image. Typical (average production) values and maximum (guaranteed) values are listed.

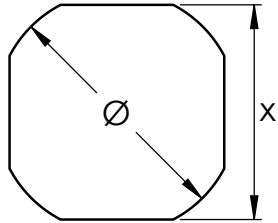
⁶ At the borders of the field depth the image can be still used for measurement but, to get a very sharp image, only half of the nominal field depth should be considered. Pixel size used for calculation is 3.45 μ m.

⁷ Object side, calculated with the Rayleigh criterion with $\lambda= 520$ nm

⁸ Indicates the availability of an integrated camera phase adjustment feature.

⁹ Due to special shape of TCCR120xx it might be necessary to check the mechanical compatibility with your camera.

IMAGE SHAPE DIMENSION



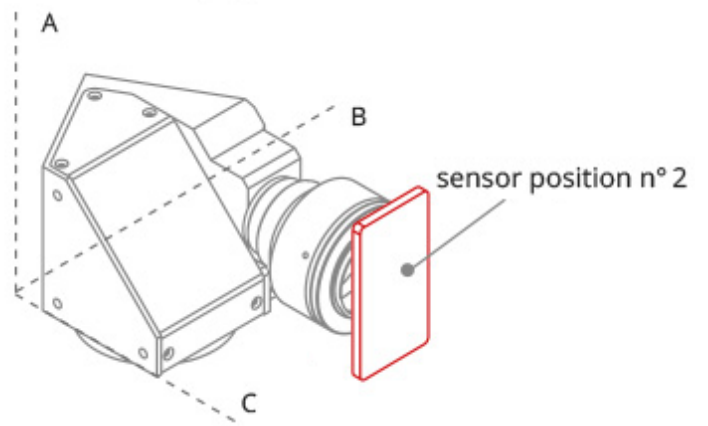
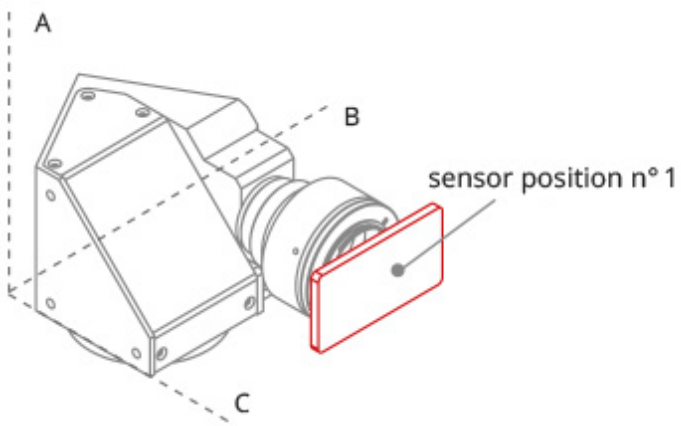
COMPATIBLE PRODUCTS

Full list of compatible products available [here](#).

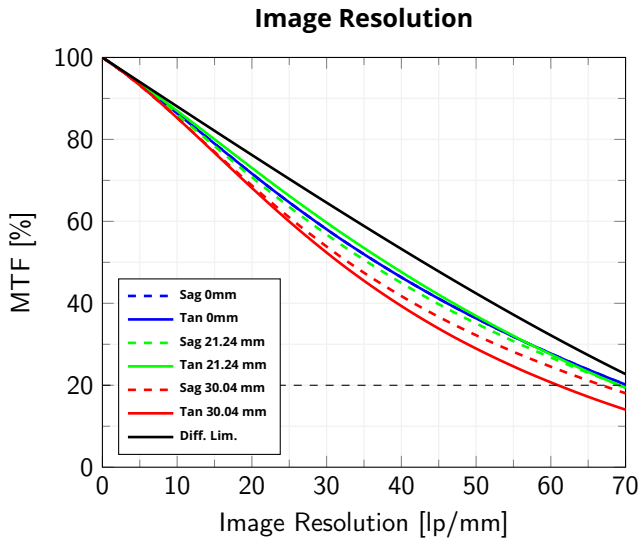


A wide selection of innovative machine vision components.

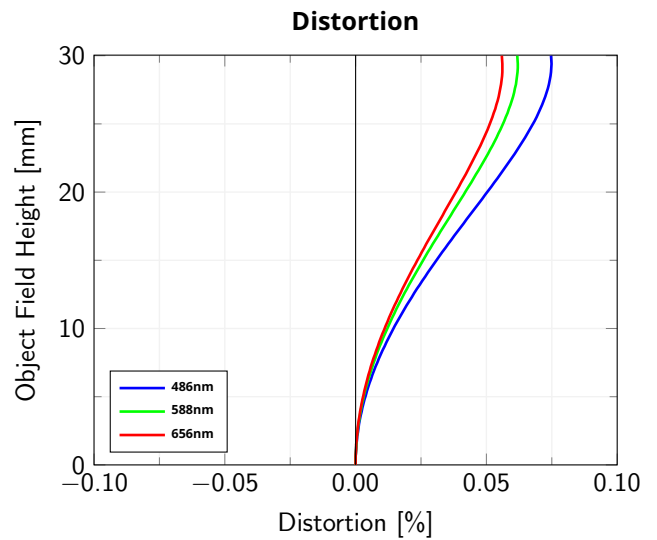
TC CORE LENS DIMENSION (A, B, C) AND CORRECT SENSOR POSITION



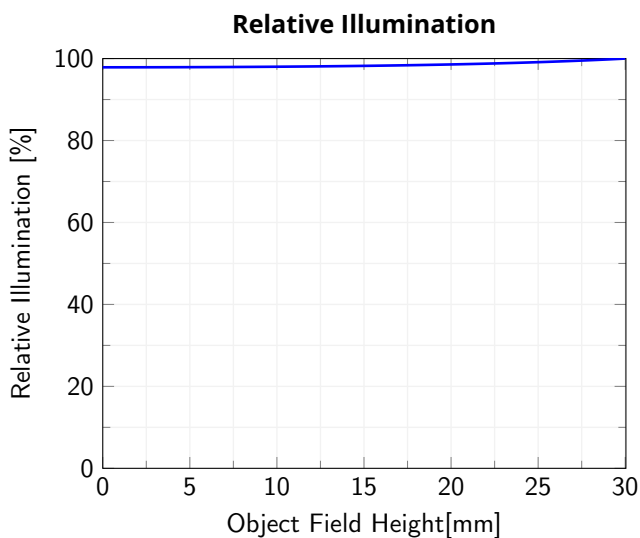
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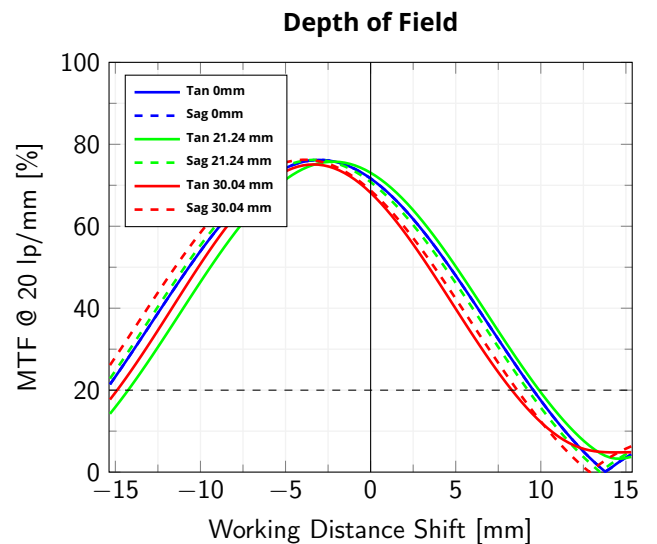
Modulation Transfer Function (MTF) vs. Image Resolution, wavelength range 486 nm - 656 nm



Object Field Height vs. Distortion, from the optical axis to the corner of the field of view



Relative illumination vs. Object Field Height, from the optical axis to the corner of the field of view



Modulation Transfer Function (MTF) @ 20 lp/mm vs. Working Distance Shift from the best focus Working Distance, wavelength range 486 nm - 656 nm

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